In vitro characterization of a novel long-acting glucagon analog (HM15136) and its potential effect in animal models of chronic hypoglycemic diseases

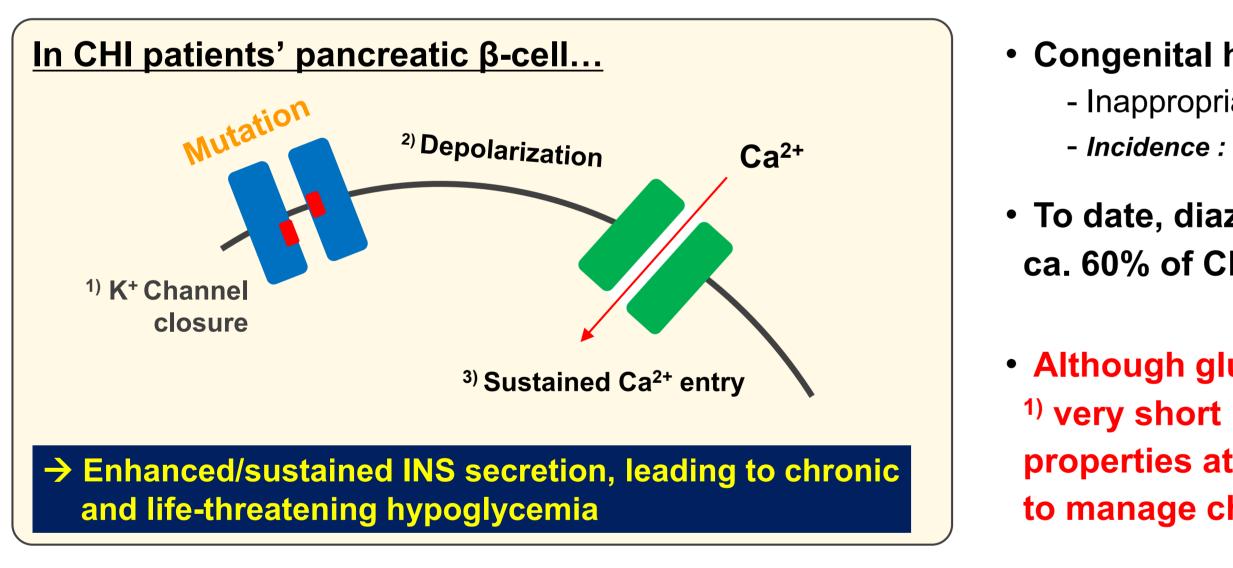
Jung Kuk Kim, Yohan Kim, Byeongjin Ye, Wonki Kim, Jeong A Kim, Sungmin Bae, Daejin Kim, Sang Hyun Lee, In Young Choi Hanmi Pharm. Co., Ltd, Seoul, South Korea

ABSTRACT

Glucagon plays an essential role in glucose homeostasis, and has been used to treat acute hypoglycemia in diabetic patients. However, due to poor solubility and stability at physiological pH as well as short duration of action, its utility was hampered when managing chronic hypoglycemic diseases. One such example is congenital hyperinsulinism (CHI). CHI is a rare genetic disorder characterized by unregulated insulin secretion which leads to severe hypoglycemia especially during fasting condition. Another example is post-bariatric hypoglycemia (PBH) which can also lead to postprandial neuroglycopenia. Despite this life-threatening condition, no drugs are approved for CHI and/or PBH, and available glucagon therapies are very inefficient and inconvenient due to abovementioned limitations. Thus, to provide more optimal therapy for these chronic hypoglycemic diseases, a novel long-acting glucagon analog (HM15136) was developed. Here, we evaluated HM15136's 1) solubility and stability at physiologic pH, 2) in vitro properties, and 3) potential therapeutic effect in animal models of CHI or PBH.

First, we demonstrated improved solubility of HM15136 (≥150 vs. 0.03 mg/mL) at pH 7.0 and stability at day 20, compared to those of native glucagon. Next, in vitro cAMP assay was performed in CHO cells expressing human glucagon receptor (hGCGR), and HM15136 selectively activated hGCGR as a full agonist (EC₅₀ = 0.024 vs. 0.003 nM; relative activity = ca.12.7%). In line with this, HM15136 promoted glycogenolysis and gluconeogenesis in rat primary hepatocytes in a dose dependent manner (relative potency = ca. 20%), confirming glucose producing nature of HM15136. To investigate in vivo therapeutic effect on CHI and PBH, chronic hypoglycemia rats induced by SC infusion of insulin (CHI rats) and postprandial hypoglycemia rats induced by vertical sleeve gastrectomy (VSG rats) were established, respectively. Notably, HM15136 treatment significantly restored FBG by $37.3 \sim 69.7\%$ (p<0.05 ~ 0.001) in CHI rats. Consistently, HM15136 treatment significantly prevented a massive BG reduction during MMTT in VSG rats (ΔBG between 0 and 45 min = +21 vs. -30 mg/dL, p<0.001). Furthermore, weekly dosing potential and BG elevation effect of HM15136 were also demonstrated in healthy human subjects¹.

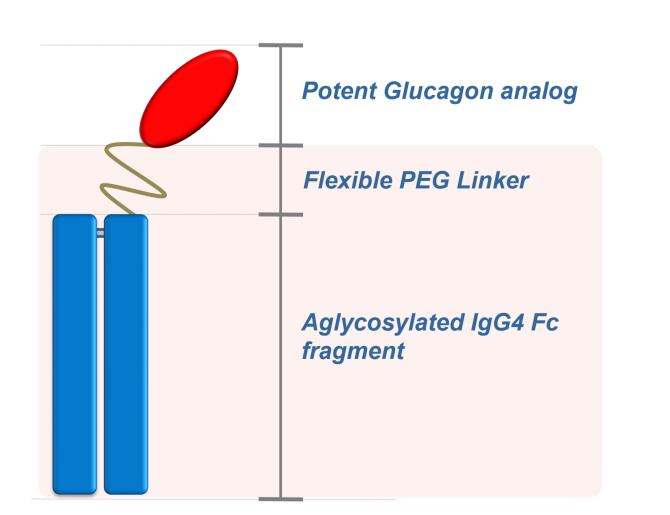
Based on these results, HM15136 could be a potential therapeutic option for chronic hypoglycemic diseases including CHI and PBH. Phase 2 clinical study in CHI subjects is on-going to assess the clinical relevance of these findings.



BACKGROUND

HM15136 is a novel long-acting Glucagon analog conjugated with a human IgG4 Fc via flexible PEG linker

By improving physicochemical properties and extending PK, HM15136 could be a novel therapeutic option for chronic hypoglycemic diseases of unmet medical needs such as congenital hyperinsulinism (CHI)



LAPSCOVERY : Long Acting Peptide/Protein DiSCOVERY Technology

[General profile]

- Ready-to-inject with soluble formulation
- Extended half-life allows once-weekly dosing in human

[Clinical aspects]

- 2 Phase 1 SAD (KR), MAD (US) studies completed - Well-tolerated and Once-weekly potential was confirmed

- Indication expansion (e.g. PBH) being considered

ENDO 2023 Conference Jun 15 - 18, 2023

 Congenital hyperinsulinism (CHI) - Inappropriate insulin secretion lead to hypoglycemia - Incidence : 1/25,000 ~ 1/50,000 (Orphan disease)

• To date, diazoxide was the only approved drug although ca. 60% of CHI patient was unresponsive to this drug

• Although glucagon could be a ideal therapeutic option, its ¹⁾ very short half-life and ²⁾ highly insoluble and unstable properties at neutral pH hamper its long-term application to manage chronic hypoglycemia such as CHI

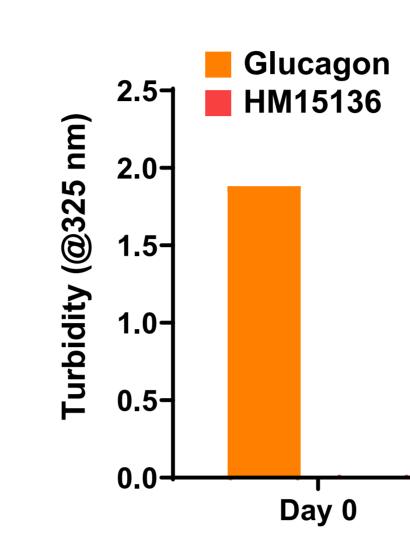
At pH 7.0, solubility of HM15136 \geq 150 mg/mL (vs. 0.03 mg/mL for native glucagon) Preferentially distributed to the liver, the main target organ of glucagon

- Dose-dependent BG elevation was demonstrated in healthy obese population • Phase 2 study on-going for CHI subjects (US, UK, DE and IL) • ODD for CHI (US, EU, KR) granted, RPD for CHI (US) and PIP approved (EU)

RESULTS

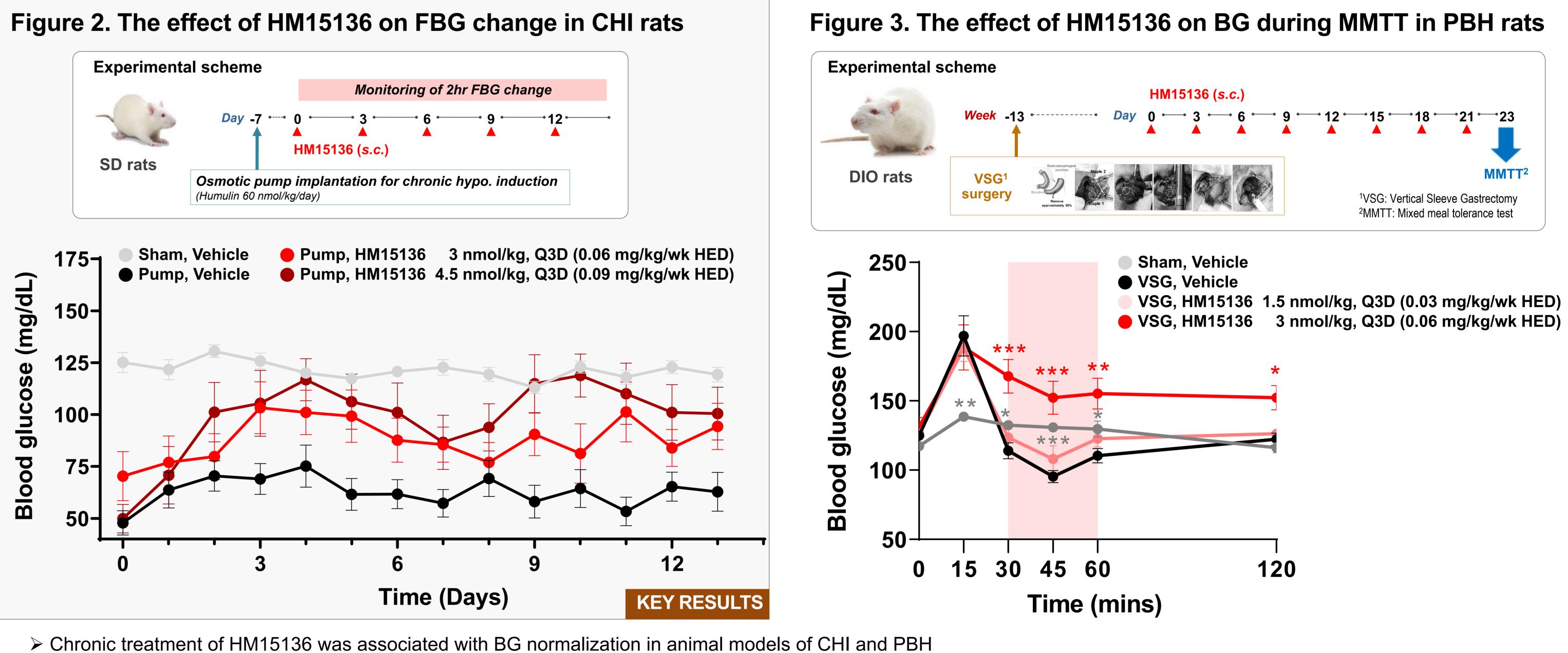
In vitro characterization of HM15136

Figure 1. Physical stability of HM15136 in PBS (pH 7.0) at 25°C



> HM15136 showed improved solubility and stability at physiological pH compared to native glucagon. Conjugation of IgG FC fragment didn't affect full-agonistic nature of HM15136 for GCGR activation and consequential glucose production by HM15136

In vivo effect of HM15136 in animal models of chronic hypoglycemia diseases



CONCLUSIONS

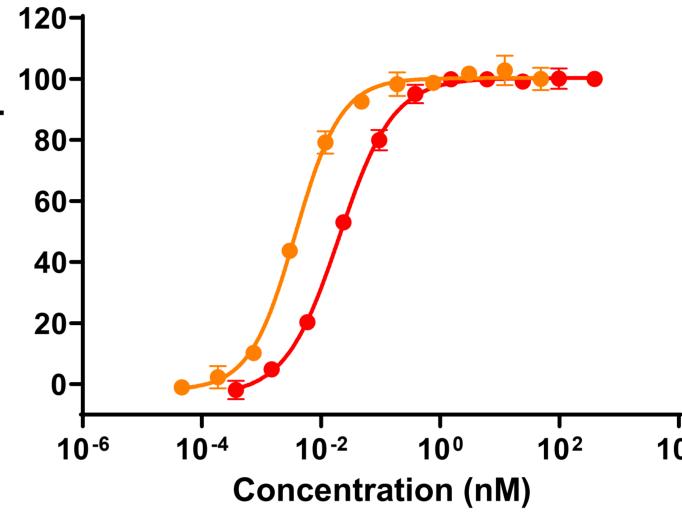
and Ministry of Health and Welfare (HN21C0601, Republic of Korea)







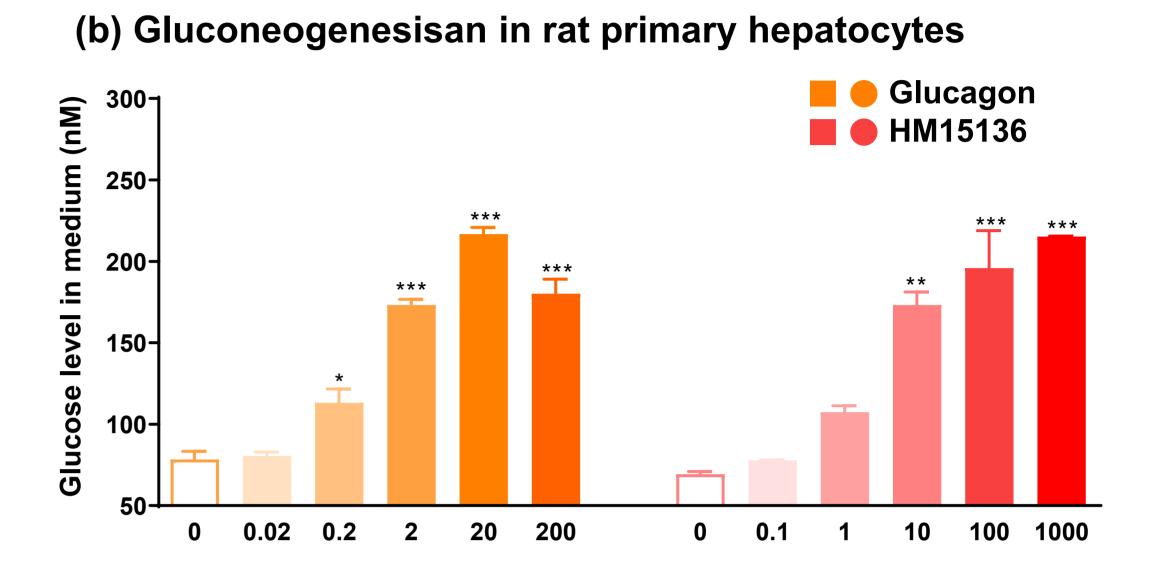




• HM15135 is a novel long-acting glucagon analog with improved physicochemical properties and PK. *in vitro/in vivo* results support therapeutic potential of HM15136 for the management of chronic hypoglycemia diseases such as CHI and PBH P2 study is on-going in CHI patients to assess the clinical relevance of these findings *Contact information: Jung Kuk Kim, kjk515@hanmi.co.kr *Acknowledgement: This research was supported by the Korea Drug Development Fund funded by Ministry of Science and ICT, Ministry of Trade, Industry, and Energy,



Figure 2. Intracellular cAMP accumulation (a) and glucose production (b) by HM15136



Hanmi Pharm. Co., Ltd.